


Technical Data Sheet

Febr. 2007

Article Name	COTTON SOFT FUSIBLE
Article Description	Iron on Embroidery Backing
Composition	100% Cotton with punctured LDPE coating
Harmonised Tariff Number	560392100
Weight in gr. per m ² (±5%)	50g (weight of backing excl. coating)
Make Up Available	60cm x 200m (only available in white) 90cm x 200m (white + black)
Color	White Black (only in 90 cm x 200 m)
How to remove	tear away
Main areas of application	Iron on Embroidery stabilizer
Features	<ul style="list-style-type: none"> • Cotton Soft fusible is very easy to tear away in both directions. • Compared to the cut away embroidery backings Cotton Soft should be framed carefully. • Pulling the backing after framing should be avoided. Risk of tearing! • After the first washing procedure, any remains of the backing will be soft like cotton-wool. Embroidery will be very soft.
Recommendations for care	<p>Ironing temperature, ironing time and ironing pressure depend on the fabric to be embroidered and its design. The temperature, time and the pressure should be high enough, and the time should be long enough to ensure that the backing bonds slightly with the fabric for the embroidery process, but does not completely melt. Tests are highly recommended before production.</p> <p>Recommendation of iron on:</p> <p>ironing temperature:  without vapour by slightly pressure 10-15 seconds</p> <p>Washing temperature and washing agents are depending on the material to be embroidered. Tests are recommended before Production.</p>